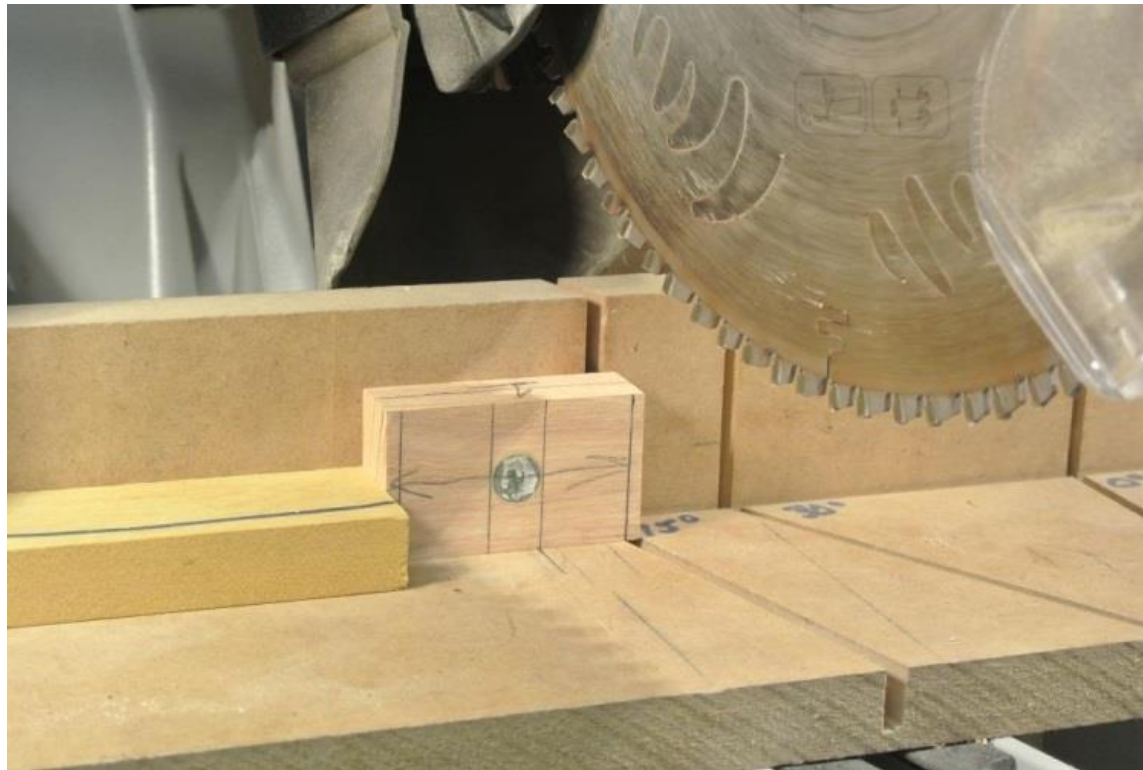




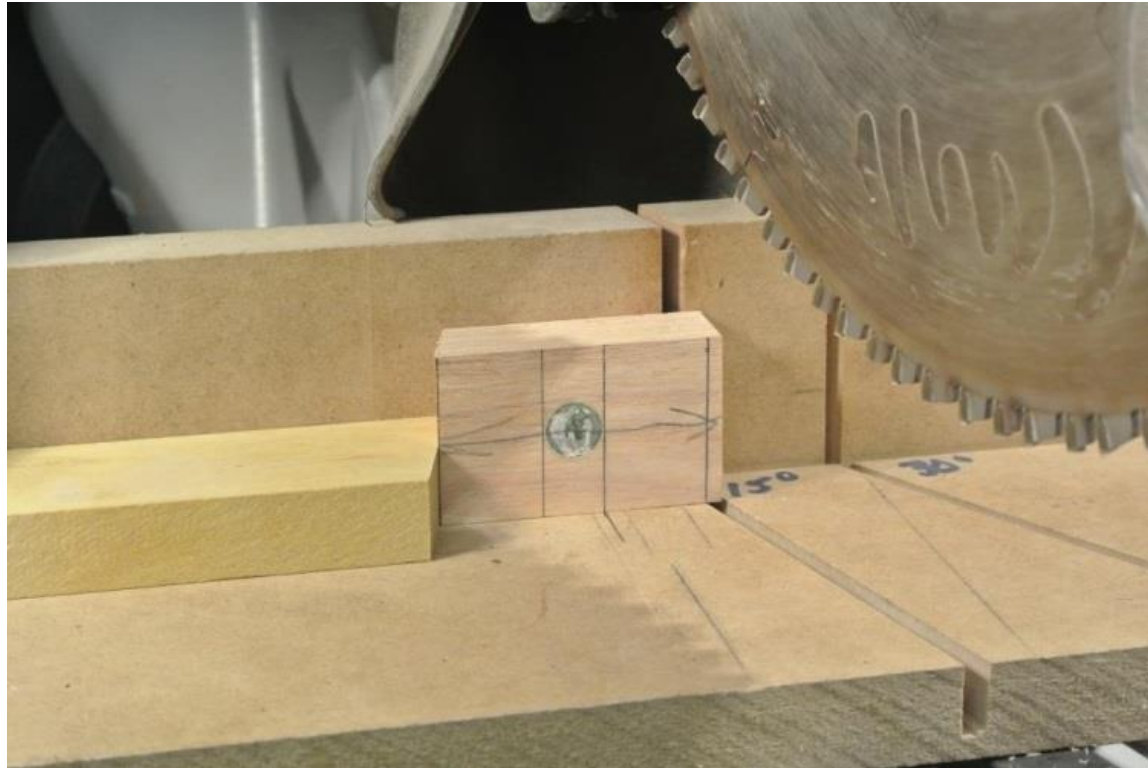
# SEGMENTED VESSEL VISUAL TUTORIAL

WAYNE MILLER  
JUNE 2014

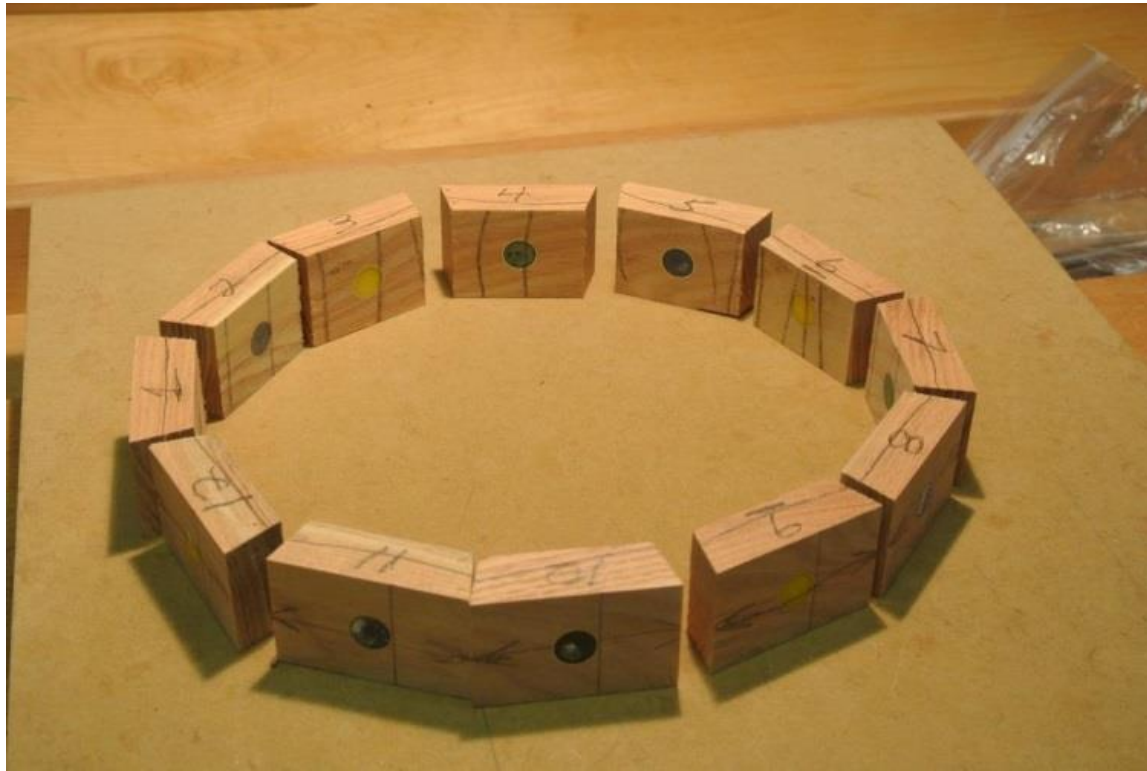
# FEATURE RING SEGMENT FIRST CUT



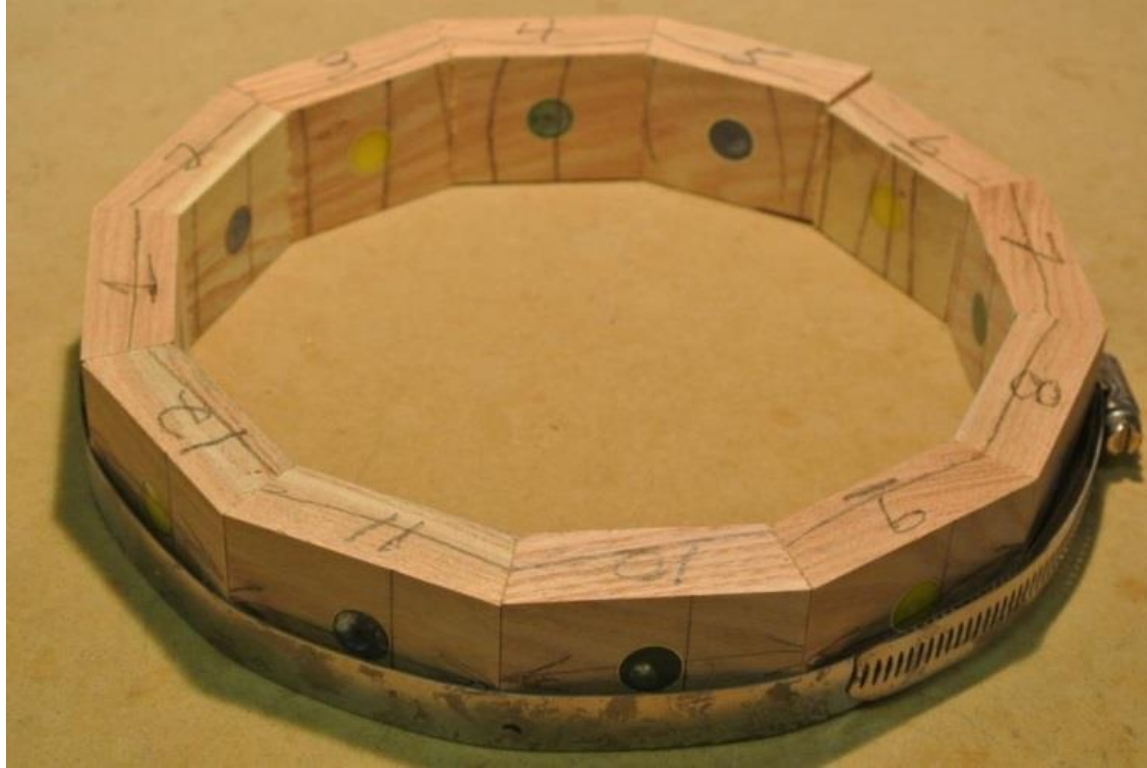
# FEATURE RING SEGMENT SECOND CUT



# FEATURE RING SEGMENTS



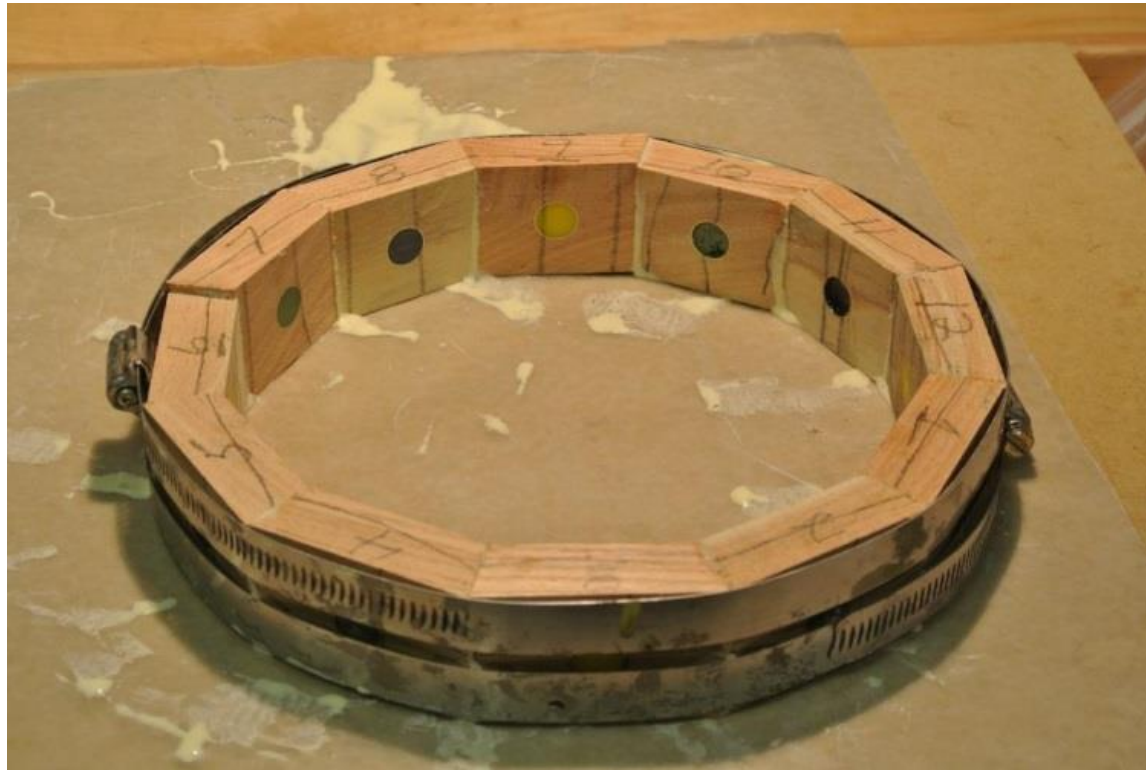
# FEATURE RING DRY FIT



# FEATURE RING GLUING



# FEATURE RING GLUED & CLAMPED

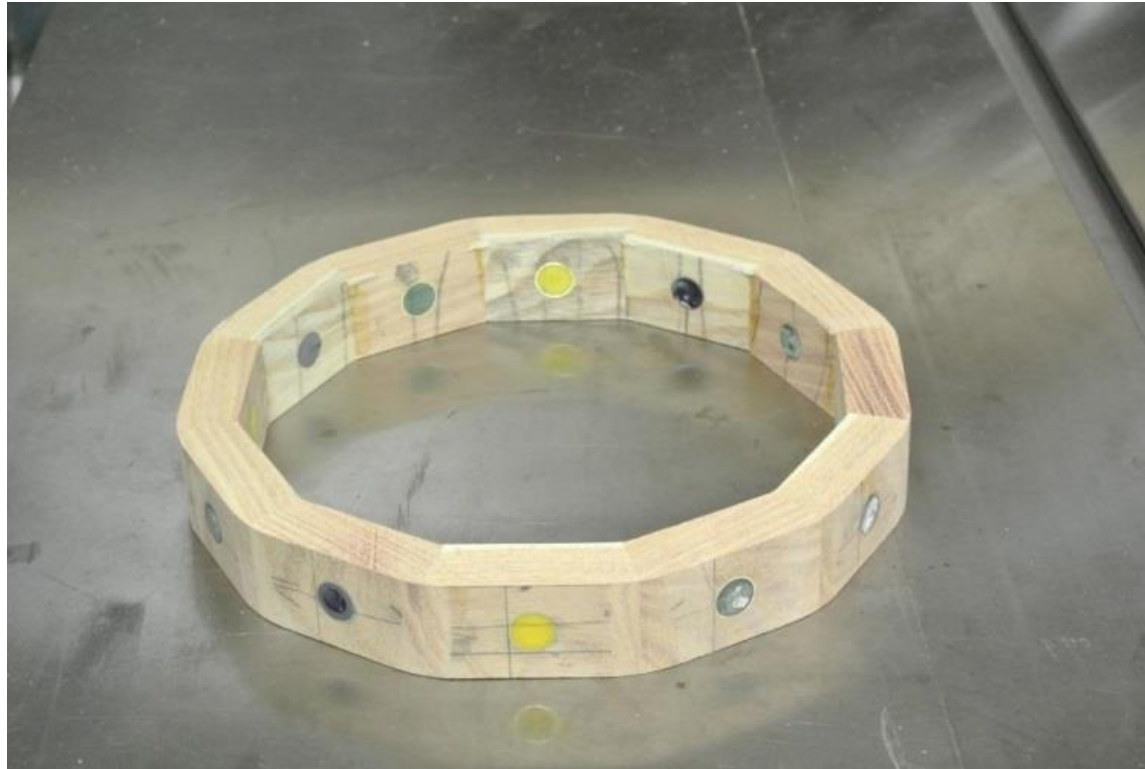


# FEATURE RING CURING





# FEATURE RING COMPLETE





# ADDITIONAL RINGS DRY FIT



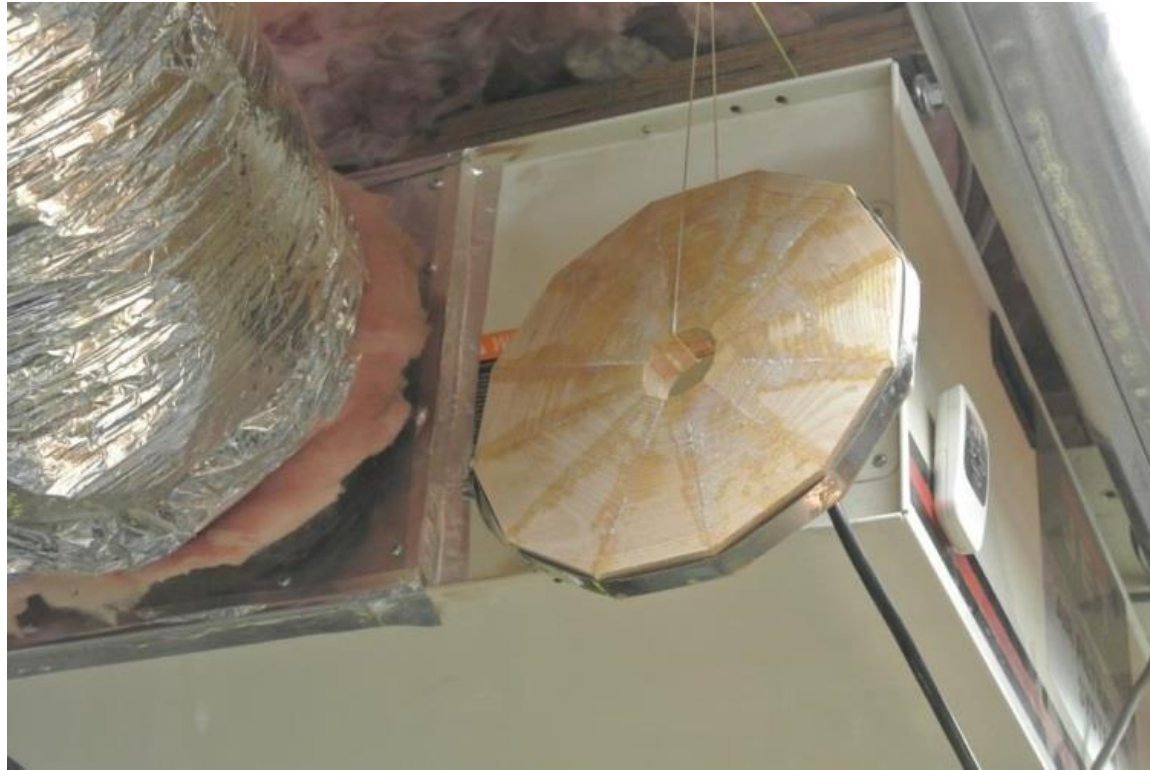
# ADDITIONAL RINGS GLUING



# ADDITIONAL RINGS GLUED



# ADDITIONAL RINGS CURING



# FLATTEN ONE SIDE OF RINGS

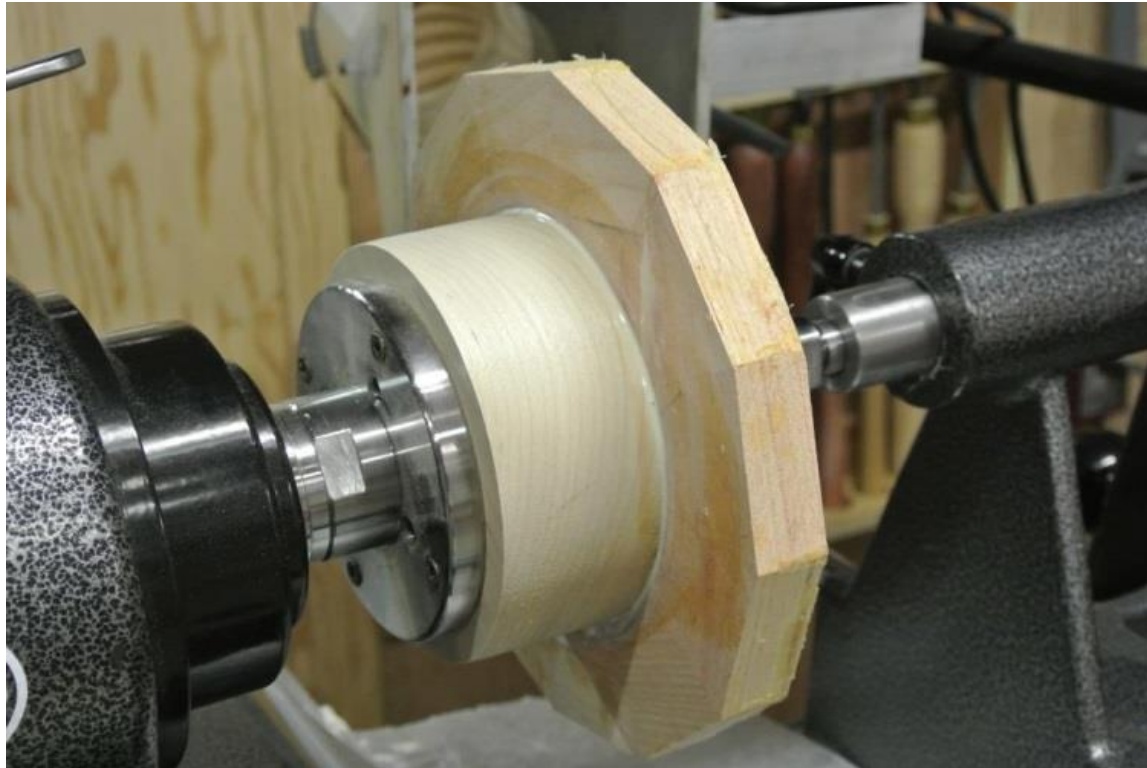


# FLATTEN & DIMENSION ALL RINGS

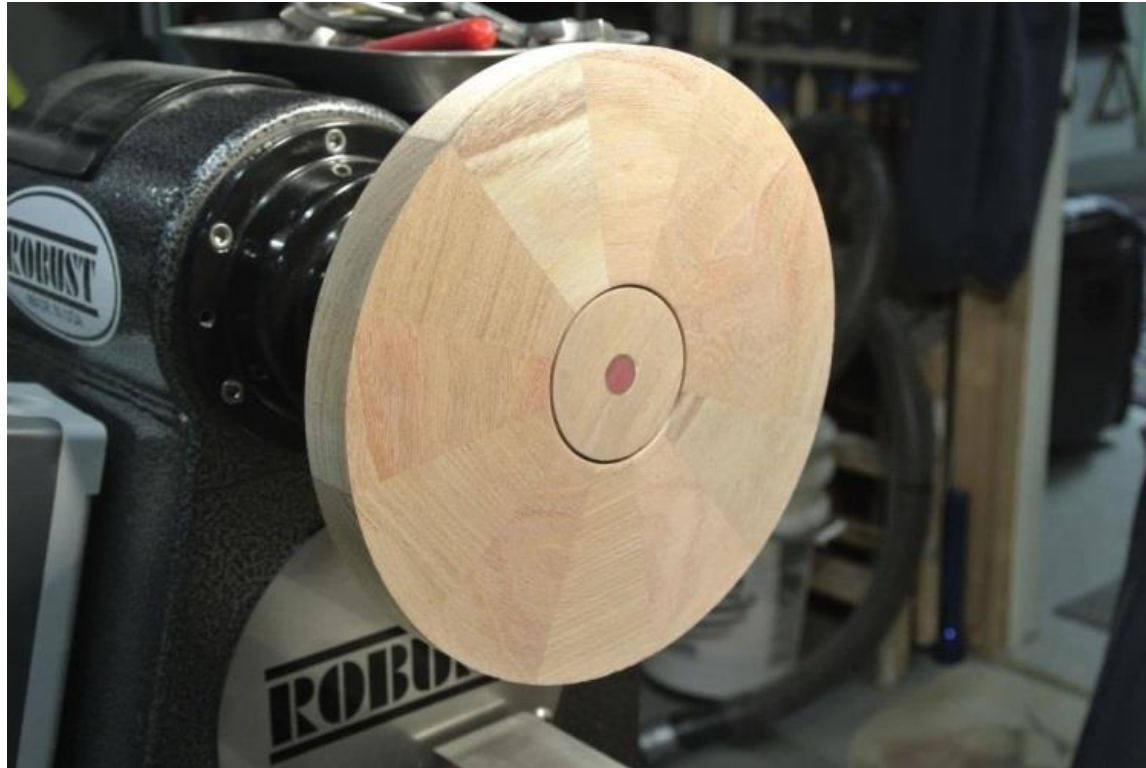




# BOTTOM RING ON GLUE BLOCK



# FLOATING BASE INSTALLED



# STACKING RINGS LOWER SECTION



# STACKING FEATURE RING, ANOTHER METHOD



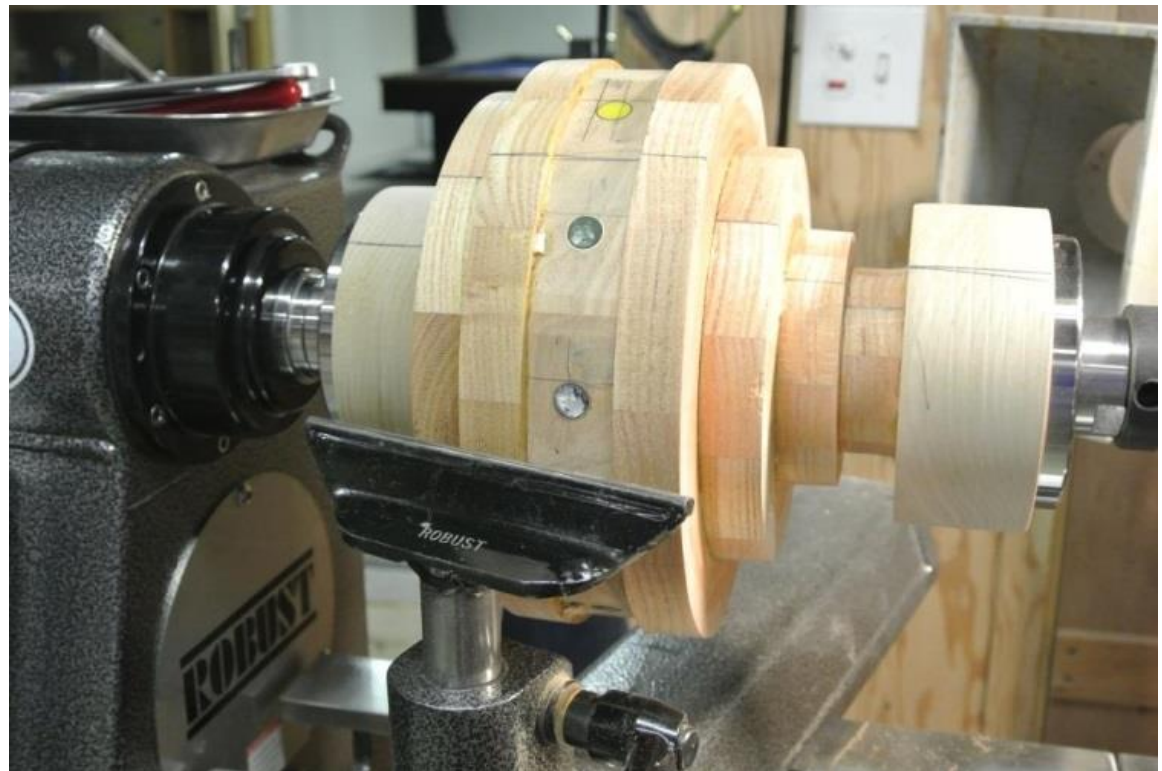
# LOWER SECTION COMPLETE



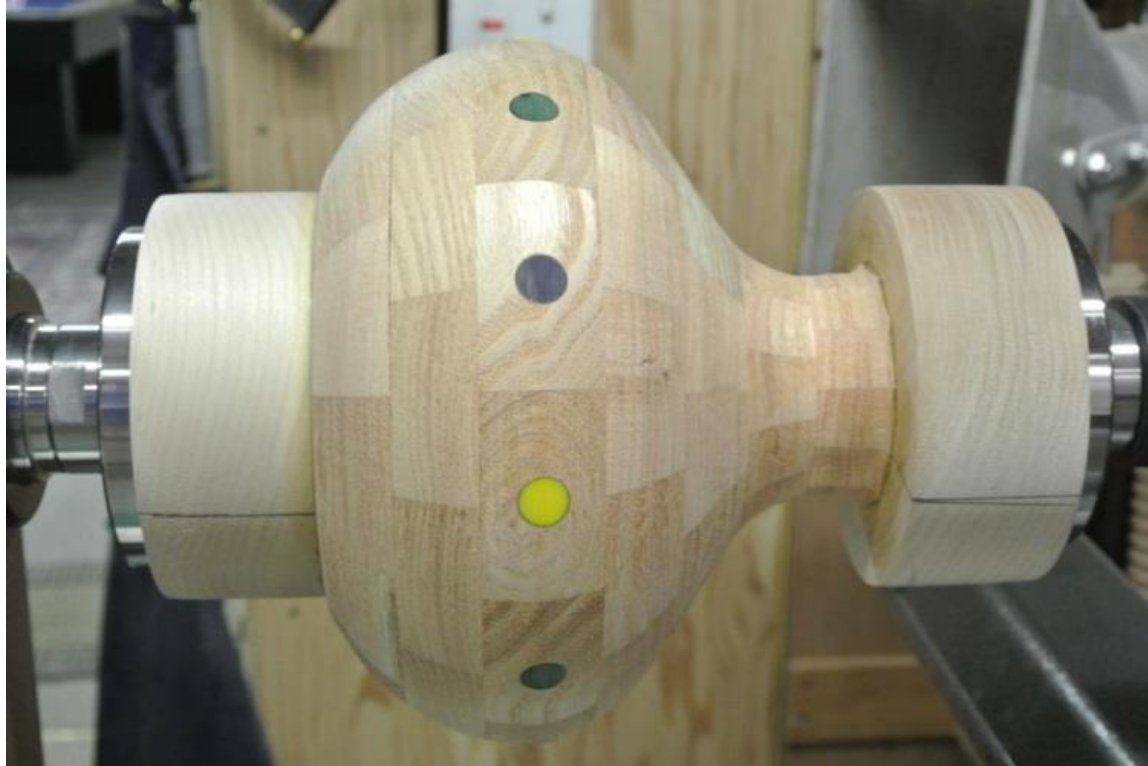
# STACKING UPPER SECTION



# SECTIONS TOGETHER (NOT GLUED) FOR ROUGH SHAPING



# ROUGH SHAPED (NOT GLUED)





# LOWER SECTION INTERIOR TURNED & FINISHED



# UPPER SECTION TURNED & FINISHED



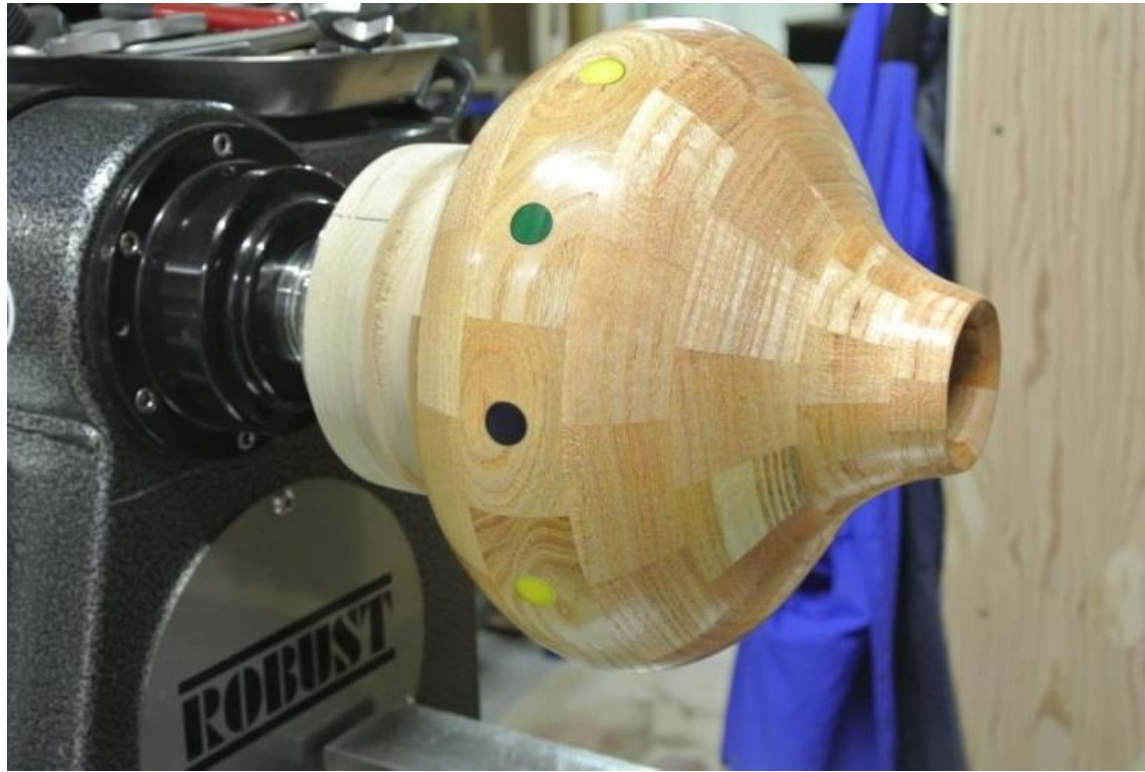
**GLUED, READY FOR FINAL TURNING**



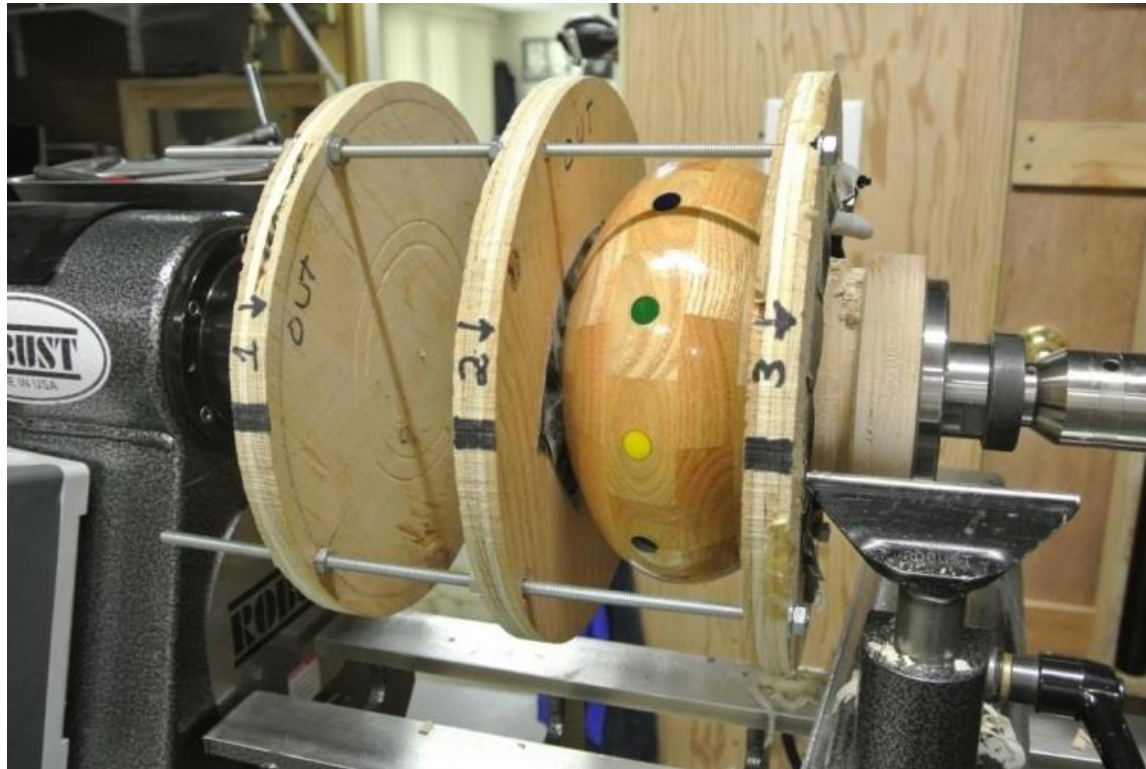
# FINAL TURNING IN PROCESS



# TURNUED, SANDED, FINISH APPLIED



# MOUNTED IN DONUT CHUCK FOR BOTTOM REMOVAL



# READY FOR BOTTOM TURNING



# BOTTOM FINISHED & SANDED





# PROJECT COMPLETE

