# ECHO EFFECT

Bowl From a Board With a Lamination Twist



## ECHO EFFECT

How to introduce echo waves into a laminated bowl.











#### PREPARING THE LAMINATE BASE

Dimentionalize the lumber for a "bowl from a board" band saw method piece. Prepare a sled for the planer. I intend to add a ¼" piece of wenge to the base so I added a ¼" strip to build up one side. Hot melt glue the base to the sled and run though the planer with a final pass though a drum sander.





#### PREPARING THE LAMINATE BASE

Cut the wenge to size and laminate to the prepared base. After the glue sets, run the newly laminated base thought the planer to flatten.





### PREPARING THE LAMINATE BASE

The finished laminated blank.



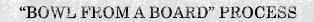




Typical BFB layout.



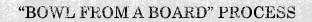






Cutting the circles.







Gluing the rings using a rub joint reinforced with duct tape.







Prepare a waste block and glue on the bowl blank bottom.



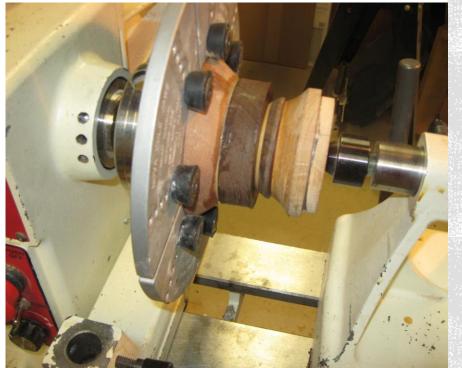




Sanding the rings.









Continue the process until all the rings are stacked into the final blank.



The last "ring" will be square. Scribe a line and cut round on the band saw.





Cut the inside and outside of the blank.







Finish the inside and outside.







Cut the base, sign your name and finish the bottom.





