





Turned a lip on each side of seperator ring turned and sanded profile angle on outside edge from full size layout



Turned recess to accept divider ring and keep everything centered

All rings were sanded on each face to 400 before turning the recess and assembly.





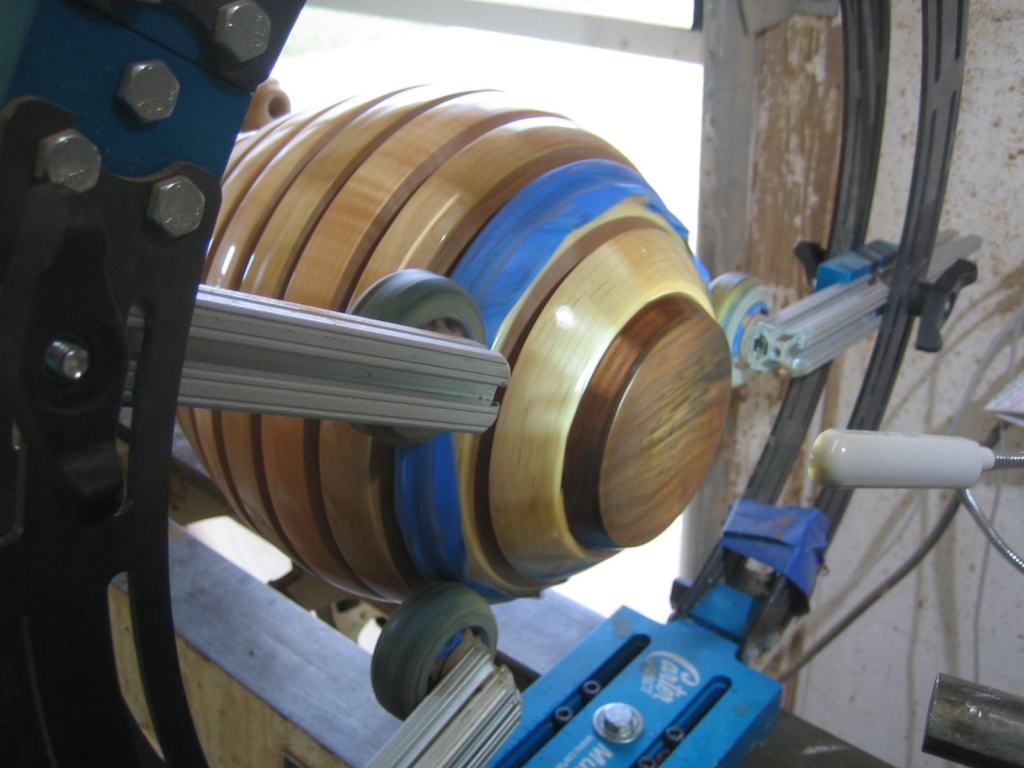
A look inside of first glue up section. I did it in 3 sections.

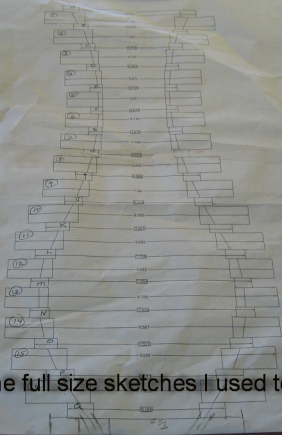
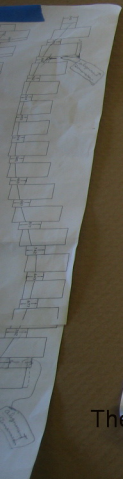
These are what was left of the strips I glued up to make my segments I got my dimensions for the angles and depth of pieces from my full size layout. I was allowing for about 3/8" wall thickness before turning. I should have allowed a bit



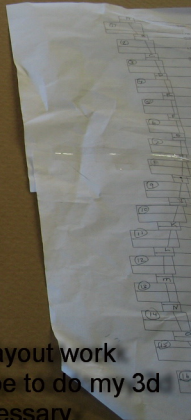
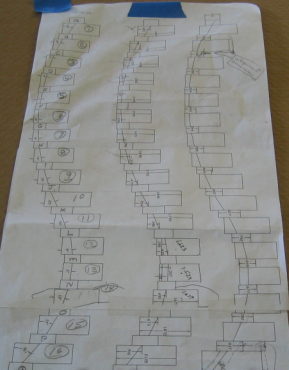


All turned and finished. Just finishing up the bottom





These are the full size sketches I used to build from.



I use Auto Cad for most of my layout work
I use AutoDesk inventor or On Shape to do my 3d
modeling when I feel its necessary.