

Swirl Assembly Procedures

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Swirl Assembly



Start Assembly

1.



2.



3.



1. Glue contrasting wood around center core

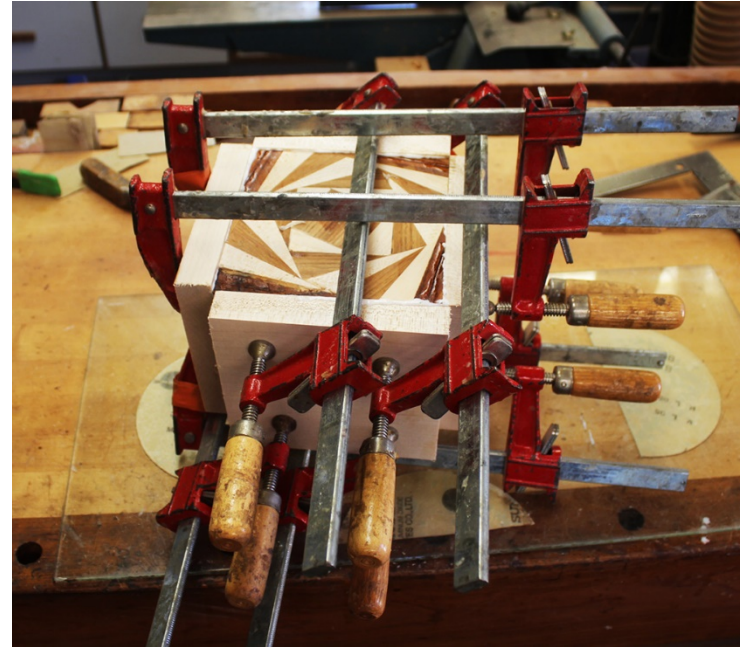
2. Mark rotated square

3. Cut and sand to marks

Continue Assembly

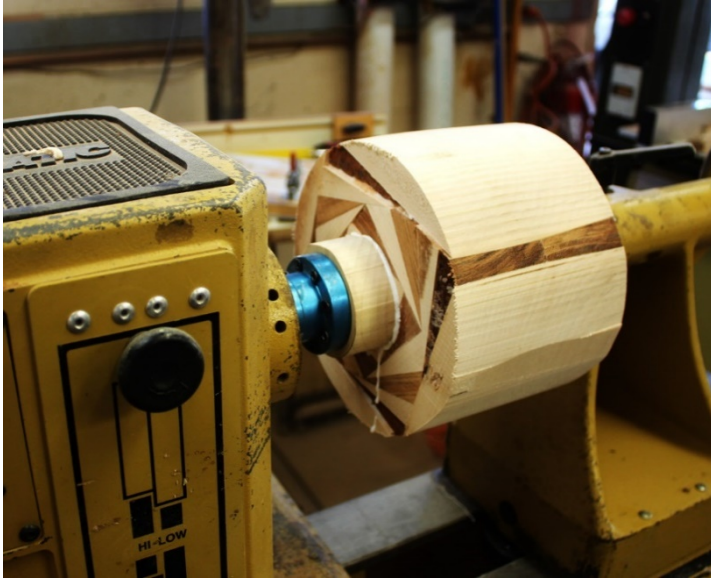


Continue assembly



Final assembly

Start Turning



Mount on lathe



Form outside shape

Turn Inside



Drill out center
to start inside
howling



Use straight boring
bar to remove bulk if
inside material

Continue Turning the Inside



Use curved boring bar to cut where straight bar can't reach



Use forcipes to sand inside

Turn Bottom



Use vacuum chuck with backup from tail stock to form foot and bottom shape

Completed Swirl Vessel

